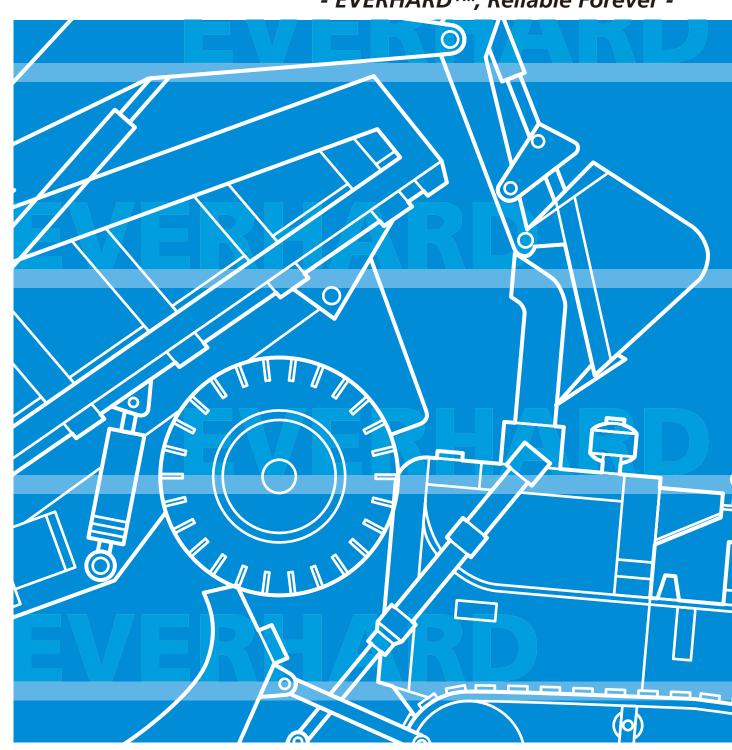


EVERHARDTM Abrasion-Resistant Steel Plate

- EVERHARD™, Reliable Forever -

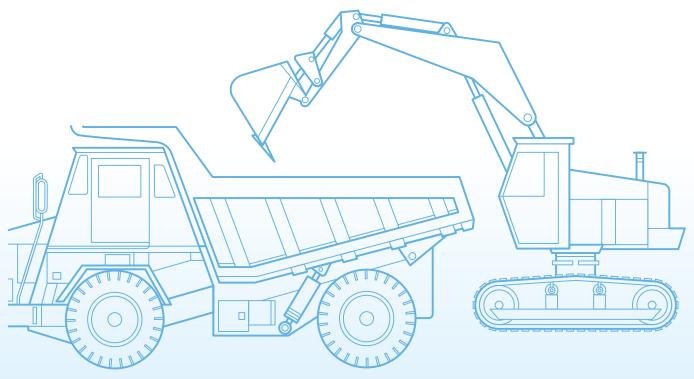


JFE Steel Corporation



began production and sales of abrasion-resistant steel plates in 1955, before any other company. Since that time, JFE's abrasion-resistant steel plates EVERHARD series have been widely used in key components of construction, mining, and agricultural machinery, as well as other critical applications.

JFE Steel has succeeded in developing super abrasion-resistant steel plate EVERHARD-SP with higher abrasion-resistance than that of the Brinell hardness 500 grade. In addition, JFE Steel has developed EVERHARD-C400LE, EVERHARD-C450LE and EVERHARD-C500LE, which are produced by the leading-edge manufacturing process and guarantees low temperature toughness at −40°C (−40°F). All these products have earned an outstanding reputation with customers. This catalog introduces JFE Steel's line-up of abrasion-resistant steel plates EVERHARD™. We appreciate your long time patronage, and we look forward to continuing to serve you in the future.



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A wide variety of available grades

EVERHARD is available in 6 grades of the Standard Series and 3 grades of the High Toughness Series, which guarantees low temperature toughness of -40°C (-40°F) and also considers internal hardness. With the addition of the super abrasion-resistant grade EVERHARD-SP to these two series, the EVERHARD product line includes a total of 10 grades.

The target value (average value) of Brinell surface hardness is used in the numerical figures in the grade names so that customers can easily understand the properties of each grade. By specifying narrow ranges of Brinell hardness, consideration is given to reducing variations in formability in customers' manufacturing processes.

Standard Series

In the Standard Series, priority is placed on the hardness of the steel with minimum addition of alloying elements to the chemical composition. The lineup now includes three new products; EVERHARD-C340, which focuses on formability in heavy-gauge products with thicknesses exceeding 100 mm, and EVERHARD-C550, EVERHARD-C600, which is designed especially for abrasion resistance in simple-shaped parts such as liners.

High Toughness Series

By applying a leading-edge manufacturing process, JFE Steel succeeded in developing an abrasion-resistant steel that guarantees low temperature toughness at -40°C (-40°F) in the product line up to Brinell 500 grade. These are the optimum products for applications where higher toughness or internal hardness is required, particularly for use in cold environment or in the cases with heavy impacts, etc. These materials can be used with confidence, as they also provide high weld cracking resistance performance.

Super Abrasion-Resistant Steel Plates (EVERHARD-SP)

Longer life of abrasion-resistant steel plates is constantly demanded by customers from the viewpoint of reducing running costs. However, because hardness is increased in order to improve abrasion resistance, weldability and formability were inevitably sacrificed. EVERHARD-SP, developed by JFE Steel, provides higher abrasion resistance than that of the Brinell hardness 500 grade without sacrificing weldability and formability.

Superb quality

JFE's abrasion-resistant steel plates are produced at the company's state-of-the-art steel works with the most advanced heat treatment technologies, based on long years of experience, under high level quality control. EVERHARD certainly provides not only excellent abrasion resistance, but also outstanding quality of weldability and formability.

Specifications of EVERHARD

EVERHARD is manufactured for non-structural application in which chemical composition of crude steel, Brinell hardness at the plate surface and toughness are specified and guaranteed. Tensile strength and elongation which are required for structural application are not specified and guaranteed. In case of any request for the tensile strength and/or elongation as reference, please refer to JFE Steel Technical Bulletins.

1. Chemical composition

T	Durand urana	Available	Heat	Chemical composition (%)*												
Туре	Brand name	thickness (mm)	treatment	С	Si	Mn	Р	S	Cr	Мо	V	Ti	В	Ceq**		
	EVERHARD-C340	38 – 160		0.20 max.					1.50 max.	0.50 max.	0.10 max.					
	EVERHARD-C400	5 – 50.8		0.20					0.40 max.	_						
	EVENTIAND-C400	50.9 – 101.6		max.	ax.				1.20 max.	0.50 max.						
eries	EVERYARD OVER	5 – 50.8		0.25					0.80 max.	-						
Standard series	EVERHARD-C450	50.9 – 101.6	Controlled	max.	0.55 max.	1.60 max.	0.030 max.	0.030 max.	1.50 max.	0.50 max.	_	0.020 max.	0.004 max.	_		
Stand		5 – 50.8	treatment	0.30					0.80 max.	_						
O,	EVERHARD-C500	50.9 – 101.6		max.				1.50 max.	0.50 max.	_						
	EVERHARD-C550	6 – 32		0.35 max.					0.80	0.80	_					
	EVERHARD-C600	6 – 25.4				0.45 max.					max.	_	_			
	EVERHARD-C400LE	5 – 19	Controlled	0.17 max.					0.40 max.	0.35 max.	_	0.020 max.	0.004 max.	0.40 max.		
		19.1 – 32							0.40 max.	0.35 max.				0.43 max.		
		32.1 – 60							1.20 max.	0.50 max.				0.58 max.		
		60.1 – 101.6							1.50	0.50				0.73 max.		
ries		5 – 19							0.80	max. 0.35				0.50		
SS SE		19.1 – 32		0.23 max.					max. 0.80	max. 0.35				max. 0.53		
əuybr	EVERHARD-C450LE	32.1 – 50.8	heat treatment			1.60 max.	0.020 max.	0.010 max.	max. 1.20	max. 0.50				max. 0.65		
High Toughness series		50.9 – 80	ti odtiriorit						max. 1.50	max. 0.50				max. 0.75		
ij									max. 0.80	max. 0.35				max. 0.55		
		5 – 19							max. 0.80	max. 0.35				max. 0.58		
	EVERHARD-C500LE	19.1 – 32		0.29 max.					max. 1.20	max. 0.50				max. 0.70		
		32.1 – 50.8		παχ.					max.	max.				max.		
		50.9 – 80							1.50 max.	0.50 max.				0.78 max.		
Super	EVERHARD-SP	5 – 65	Controlled heat treatment	0.35 max.	0.55 max.	1.60 max.	0.030 max.	0.030 max.	0.50 – 1.50	Contains other alloying elements						

^{*} Elements not shown in the table may be added when necessary. The chemical compositions shown here are based on molten steel analysis.

^{**} Carbon equivalent Ceq = C+Mn/6+(Cu+Ni)/15+(Cr+Mo+V)/5



2. Mechanical properties

	еспапісаї ргоре		Brinell hardness	Charpy impact p	roperties (2mmV)	
Туре	Brand name	Thickness (mm)	[guaranteed] (29.42 kN) Average of 5 points	Test temperature (C°)	Charpy absorbed energy (J) [guaranteed]*	Ceq (%)** [guaranteed]
	EVERHARD-C340	38 – 160	340±30			
	EVERHARD-C400	5 – 101.6	400±30			
Standard series	EVERHARD-C450	5 – 101.6	450±25	_	_	_
Standar	EVERHARD-C500	5 – 101.6	500±40			
	EVERHARD-C550	6 – 32	550±40			
	EVERHARD-C600	6 – 25.4	600±40			
	EVERHARD-C400LE	5 – 11.9	400±30	_	_	≤0.40 (5≤t≤19) ≤0.43 (19 <t≤32)< th=""></t≤32)<>
*	EVENTIAND-0400EE	12.0 – 101.6	400±30	-40	≥27	≤0.58 (32 <t≤60) ≤0.73 (60<t≤101.6)< td=""></t≤101.6)<></t≤60)
**sei		5 – 11.9	450±25	_	_	≤0.50 (5≤t≤19)
ss se	EVERHARD-C450LE	12.0 – 50.8	430±20	-40	≥27	≤0.53 (19 <t≤32) ≤0.65 (32<t≤50.8)< td=""></t≤50.8)<></t≤32)
nghne		50.9 – 80	410 – 475	-40	221	≤0.75 (50.8 <t≤80)< td=""></t≤80)<>
High Toughness series***		5 – 11.9	500±40	_	_	≤0.55 (5≤t≤19)
Ŧ	EVERHARD-C500LE	12.0 – 50.8	JUU±4U	-40	≥21	≤0.58 (19 <t≤32) ≤0.70 (32<t≤50.8)< td=""></t≤50.8)<></t≤32)
		50.9 – 80	450 – 540	- 40	~ ∠1	≤0.78 (50.8 <t≤80)< td=""></t≤80)<>
Super	EVERHARD-SP	5 – 65	401min.	-	_	_

^{*} In accordance with JIS Z 2242, JIS G 0416

3. Appearance, shape, dimensions, mass and tolerances

In accordance with JIS G 3193.

^{**} Carbon equivalent Ceq = C+Mn/6+(Cu+Ni)/15+(Cr+Mo+V)/5

^{***} Core hardness could be guaranteed if customer would request.

Typical Mechanical Properties of EVERHARD

		Mechanical properties												
			-	Tensile tes	st		В	ending te	st	Charpy ii	npact test	Hardness test		
Brand name	Thickness (mm)	Test specimen	Testing direction	Yield strength N/mm²	Tensile strength N/mm²	Elongation %	Test specimen	Testing direction	Bend radius = thickness x3	Testing direction	Absorbed energy vE Average J	Brinell hardness (29.42kN) Average of 5 points		
EVERHARD-C400	19	JIS-5	Т	1083	1246	21	JIS-1	L	Good	L	0°C 52	404		
EVERHARD-C400LE	19	JIS-5	Т	1058	1308	23	JIS-1	L	Good	L	-40°C 61	411		
EVERHARD-C400LE	60	JIS-4	Т	971	1096	21	JIS-1	L	Good	L	-40°C 189	416		
EVERHARD-C450	19	JIS-5	Т	1163	1316	20	JIS-1	L	Good	L	0°C 48	453		
EVERHARD-C450LE	20	JIS-5	Т	1121	1442	19	JIS-1	L	Good	L	-40°C 45	450		
EVERHARD-C450LE	32	JIS-5	Т	1106	1402	24	JIS-1	L	Good	L	-40°C 33	447		
EVERHARD-C450LE	50	JIS-4	Т	1008	1290	15	JIS-1	L	Good	L	-40°C 39	469		
EVERHARD-C500	32	JIS-4	Т	1205	1446	12	JIS-1	L	Good	L	0°C 33	522		
EVERHARD-C500LE	20	JIS-5	Т	1203	1681	17	JIS-1	L	Good	L	-40°C 42	502		
EVERHARD-C550	25	JIS-5	Т	1233	1522	12	_	_	_	L	0°C 34	549		
EVERHARD-C600	16	_	_	_	_	_	_	_	_	L	0°C	608		
EVERHARD-SP	35	JIS-5	Т	1104	1352	10	JIS-1	L	Good	_	_	455		

Direction: T (Transverse) L (Longitudinal)

Maximum Available Sizes

Product length: m

	3.8 (1.1																			
Thickness (mm)	Width (mm)	1501 –1800	1801 –2000	2001 –2200	2201 –2400	2401 –2500	2501 –2800	2801 -3048	3049 -3200	3201 -3400	3401 -3600	3601 -3800	3801 -4000	4001 -4200	4201 –4400	4401 -4600	4601 -4800	4801 –5000	5001 –5200	5201 -5300
5.0 -	5.9	9	9	9	9	9	_	_	_	_	_	_	_	_	_	_	_	_	_	_
6.0 -	6.9	18	16	14	12	12	10	_	_	_	_	_	_	_	_	_	_	_	_	_
7.0 –	7.9	18	16	14	12	12	10	_	_	_	_	_	_	_	_	_	_	_	_	_
8.0 –	8.9	18	16	14	12	12	10	_	_	_	_	_	_	_	_	_	_	_	_	_
9.0 -	9.9	18	16	14	12	12	10	_	_	_	_	_	_	_	_	_	_	_	_	_
10.0 -	11.9	18	18	18	16	14	14	12	_	_	_	_	_	_	_	_	_	_	_	_
12.0 -	12.9	18	18	18	16	14	14	12	_	_	_	_	_	_	_	_	_	_	_	_
13.0 –	13.9	18	18	18	16	14	14	12	_	_	_	_	_	_	_	_	_	_	_	_
14.0 -	22.0	18	18	18	16	14	14	12	_	_	_	_	_	_	_	_	_	_	_	_
22.1 –	24.0	18	18	18	18	18	16	14	12	_	_	_	_	_	_	_	_	_	_	_
24.1 –	26.0	18	18	18	18	18	18	16	14	12	_	_	_	_	_	_	_	_	_	_
26.1 -	28.0	18	18	18	18	18	18	18	18	16	14	12	_	_	_	_	_	_	_	_
28.1 –	30.0	18	18	18	18	18	18	18	18	18	18	18	16	16	_	_	_	_	_	_
30.1 –	35.0	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	_	_	_
35.1 –	40.0	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	_	_	_
40.1 –	45.0	18	18	18	18	18	18	18	18	18	18	18	18	18	18	18	17	16	16	_
45.1 –	50.8	18	18	18	18	18	18	18	18	18	18	18	18	17	17	16	15	15	14	_
50.9 -	60.0	18	18	18	18	18	18	18	18	18	17	16	15	14	14	13	13	12	11	_
60.1 –	70.0	18	18	18	18	18	18	17	16	15	14	14	13	12	12	11	11	10	10	_
70.1 –	80.0	18	17	17	16	18	16	15	14	13	13	12	11	11	10	10	9.7	9.3	8.9	_
80.1 -	90.0	17	15	15	14	16	14	13	13	12	11	11	10	9.8	9.4	8.9	8.6	8.2	7.9	_
90.1 -	101.6	15	13	14	12	14	13	12	11	10	10	10	9.3	8.8	8.4	8.0	7.7	7.4	7.1	_
101.7 –	110.0	14	13	15	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_
110.1 –	120.0	13	12	14	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_
120.1 –	130.0	12	11	13	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_
130.1 –	140.0	10	9.7	11	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_
140.1 –	150.0	10	9.6	10	_	_	_	_	_	_	_	_	_	_	_	_		_	_	_
150.1 –	160.0	9.7	9.0	9.7	_	_	_	_	_	_	_	_	_	_	_	_	_		_	_

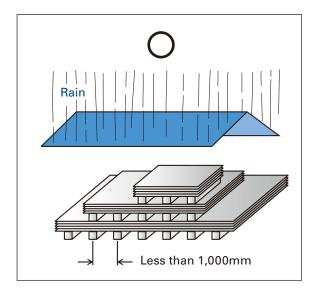
[—] Please inquire for maximum product width.

Typical Applications

Industry	Applications
Construction and Automotive Industries	 Bulldozer shovels and buckets Slush plates for bulldozers Exterior linings of bulldozer buckets Trailer beds Vessels for dump and cargo trucks Dredger buckets Attachment
Cement and Mining	 Lining material for ready-mixed concrete turbine mixer Paddle for above Conveyor chute for concrete mixing plant Pug mill for soil cement Conveyor pipe for solids (pneumatic pipelines for coal mines) Ball mill Scraper conveyor
Chemical Industry	 Agitators for asphalt plants and finishers Sand conveyor pipe for sand cracking in naphtha cracking plants Sulfide mineral bucket elevators
Steel and Gas	 BF top swivel chute BF stationary chute, liner, upper hopper liner, gate liner BF gas washing venturi scrubber, and septum valve Screens for ores, and switching damper Bypass chute for ore conveyors Chute for ore conveyors Tripper chute for ore conveyors Tripper chute for coke conveyors Coke conveyor chute, and stacker chute Lining for rotary mixers Drop chute receiver for blending conveyor in sintering plants Liner for vibro-feeders in sintering plants Raw material and sole roll feeders
Others	Earth drillsShear linersCrusher



• EVERHARD plates should be stored so as to avoid bending and twisting. Use waterproof sheets to prevent rust and pitting due to corrosion, which can cause cracking. When using a waterproof sheet, ventilate occasionally to reduce humidity under the sheet.



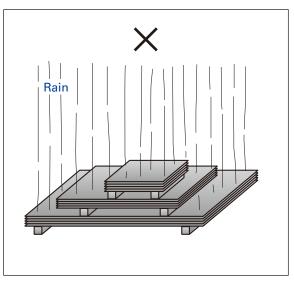
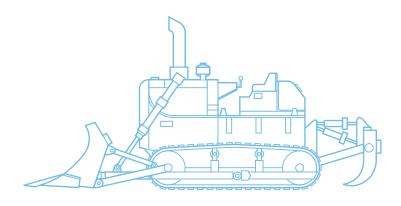


Fig. Recommended storage method



Primer Treatment of EVERHARD

JFE Steel also provides the EVERHARD with primer (paint) treatment upon request.

As a shop primer, JFE normally uses SD ZINC 1000HA (S) manufactured by ALESCO (Kansai Paint Co., Ltd.). This primer consists of modified alkyl silicate binder and zinc (Zn) powder with improved performance. It displays excellent cutting properties and weldability, and also minimizes generation of pitting and blowholes during CO2 gas shielded arc welding. It is also possible to select SD ZINC 1000 JLECTM with enhanced corrosion resistance and laser cuttability.

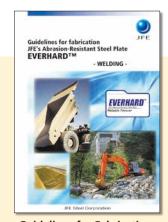
In order to provide this performance, the thickness of the primer layer is strictly controlled within the optimum range.



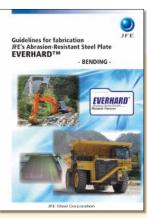
Typical appearance of primer-treated Standard Series plate (EVERHARD-C500 (JFE-EH-C500))

Guidelines for Fabrication

Because EVERHARD has high hardness and strength in comparison with general structural steel plates, it is necessary to select the proper processing conditions for fabrication. JFE Steel has prepared "Guidelines for fabrication" of EVERHARD products, summarizing the key points in connection with the fabrication of these steel materials. We hope that all customers will refer to these "Guidelines," and they will be helpful in using EVERHARD effectively and with complete confidence.



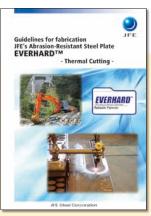
Guidelines for Fabrication: "WELDING"



Guidelines for Fabrication: "BENDING"



Guidelines for Fabrication: "Machining"



Guidelines for Fabrication: "Thermal Cutting"

Comparison of conventional EVERHARD series and EVERHARD C series

• The following table shows a comparison of conventional EVERHARD series, including the Alloy Series which has been widely used for many years, and the EVERHARD C series.

	Conv (will continue to be	entional standard e available for ord		EVERHARD C Series					
Type	Brand name	Thickness (mm)	Brinell hardness [guarantee] (29.42kN) Average of 5 points	Brand name	Thickness (mm)	Brinell hardness [guarantee] (29.42kN) Average of 5 points			
	_	_	_	EVERHARD-C340	38 – 160	340±30			
	EVERHARD-360	6(5) – 50.8	361min.	EVERHARD-C400	5 – 101.6	400±30			
	EVERHARD-360A	6 – 101.6	33		0 10.110	.00_00			
Standard series	EVERHARD-400	6(5) - 50.8	401min.	EVERHARD-C450	5 – 101.6	450±25			
Standar	EVERHARD-500	6(5) – 50.8	477min.	EVERHARD-C500	5 – 101.6	500±40			
	EVERHARD-500A	6 – 101.6	477111111.	EVERTIAND-C300	3 - 101.0	300±40			
				EVERHARD-C550	6 – 32	550±40			
				EVERHARD-C600	6 – 25.4	600±40			
series	EVERHARD-360LE	6(5) - 60	400 ⁺⁴⁰ -39	EVERHARD-C400LE	5 – 101.6	400±30			
High Toughness series	EVERHARD-400LE	6(5) - 50.8	450±40	EVERHARD-C450LE	5 – 50.8 50.9 – 80.0	450±25 410 – 475			
High Tc	EVERHARD-500LE	6(5) – 32	500 ⁺⁵⁶ ₋₂₃	EVERHARD-C500LE	5 – 50.8 50.9 – 80.0	500±40 450 – 540			

^() Please inquire for thicknesses in parentheses.



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